## **Tools and Materials Needed**

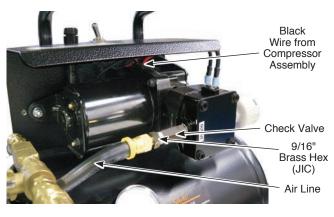
- 1. 12 Volt Compressor Assembly (#109483)
- 2. 9/16" Wrench
- 3. 3/8" Wrench
- 4. 3/16" Allen Key
- 5. Wire Cutters and Strippers, if required
- 6. Pliers or Crimping Tool, if required

## Instructions

**CAUTION:** Ensure the power supply is disconnected from the 12V Compressor and the pressure has been fully vented from the tank.

## Remove the Old Compressor Assembly

1. Use the 9/16" wrench to undo the 9/16" brass hex (JIC) and remove the air line from the silver coloured check valve.

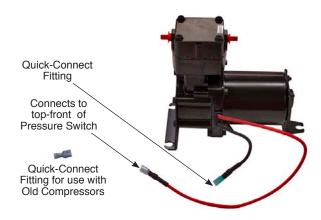




12 Volt Compressor Assembly Connections to the Compressor Unit

2. Use the 3/8" wrench and 3/16" Allen key to undo and remove the three bolts holding the Compressor Assembly to the frame of the Compressor Unit.

- Pull off the red wire on top of the pressure switch to the old Compressor Assembly. Leave the adjacent red wire on the pressure switch.
- 4. If you have an older Compressor Unit, cut the black wire of the old Compressor Assembly at a point about 3" (7.6 cm) away from the old Assembly. Strip the wire about 1/2" (1.25 cm).
  - If you have a newer Compressor Unit, simply disconnect the fittings connecting the black wires.
- Remove the old Compressor Assembly from the Compressor Unit frame.



Replacement 12 Volt Compressor Assembly

## Connect the New Compressor Assembly

- Screw the check valve into the output of the new Compressor Assembly and tighten.
- 7. If you have an old Compressor Unit, use the pliers or crimping tool to attach the quick-connect fitting to the stripped black wire. Connect to the fitting on the black wire of the new Compressor Assembly.
  - If you have a newer Compressor Unit, simply connect the two black wires using the quick-connect fittings.
- 8. Connect the red wire from the new Compressor Assembly to the terminal on the pressure switch.
- 9. Use the three bolts to attach the new Compressor Assembly to the Compressor Unit frame.
- 10. Use the 9/16" wrench to connect the air line to the check valve of the new Compressor Assembly.

**Note:** Do not over-tighten the air filter when connecting to the new Compressor Assembly.

11.By hand, screw the air filter into the new Compressor Assembly. Do not over-tighten.

